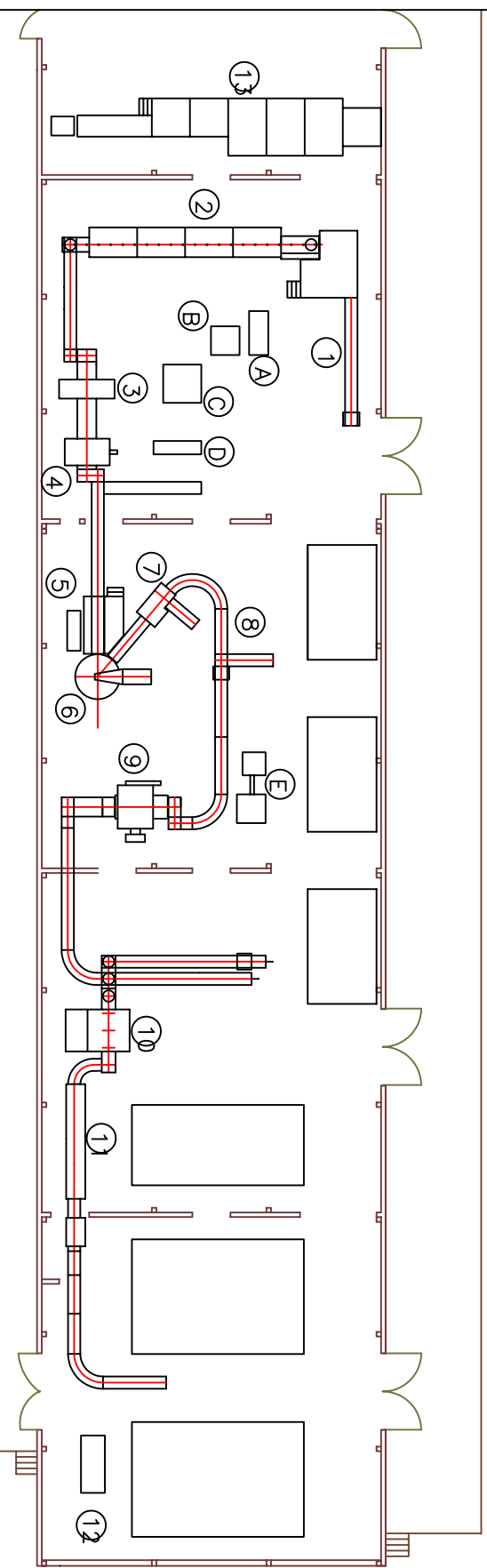


ALL DIMENSIONS IN MILLIMETRES DO NOT SCALE IF IN DOUBT ASK

- 1 INFEED
 - 2 DRUM WASHER
 - 3 AUTOMATIC CHIMBER
 - 4 AUTOMATIC DE-DENTER
 - 5 STEAM VACUUM DRYER
 - 6 STATION CAROUSEL DRYER
 - 7 AUTOMATIC LEAK TEST INSPECTION STATION
 - 8 SHOT BLASTER
 - 9 AUTOMATIC SPRAY BOOTH
 - 10 PAINT DRYING TUNNEL
 - 11 PORTABLE SCREEN PRINTER
 - 12 IBC LINE
 - 13
- A SCRUBBER
 - B LID WASH
 - C WASH
 - D EXPANDER
 - E SHOT BLASTER



NOTE:
 THIS DRAWING IS SUPPLIED FOR INFORMATION PURPOSES ONLY AND IT MUST NOT BE COPIED OR USED WITHOUT THE PRIOR WRITTEN PERMISSION OF CHALLENGER HANDLING LIMITED

<p>THIRD ANGLE PROJECTION</p>		REV No DATE REVISION DETAILS BY	TOLERANCES - UNLESS STATED OTHERWISE FABRY 0 - 1000mm = +/- 2.5mm 1000+mm = +/- 5mm MACH'D = +/- 0.25mm ANGULAR = +/- 0.5° ALL THREADS ARE METRIC COARSE U.S.O. INTERNAL TO 6H / EXTERNAL TO 6G	REMOVE ALL BURRS & SHARP EDGES WELDING SYMBOLS TO BS 449	JOB CHALLENGER DRUMTECH 1 WARMICK STREET, HULL, HU9 1ET, ENGLAND TEL : +44-1482-224404 FAX : +44-1482-210808	DRAWN PAW SCALE 1:250 DATE 10-05-07	DESCRIPTION DRUM RECONDITIONING LINE GENERAL ARRANGEMENT DRG No DCR LAYOUT 1 SHEET 1 OF 1
REV 1							
REV 2							
REV 3							
REV 4							